

## Review

# Catalysis in Renewable Energy: Theoretical Insights and Industrial Applications

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**Abstract:** Catalysis is central to advancing renewable energy technologies, enabling key reactions such as water splitting, CO<sub>2</sub> reduction, and biomass conversion. This review outlines catalytic materials and their performance across major green energy processes by surveying literature from the past 5 years using performance metrics such as overpotential, Faradaic efficiency, turnover frequency, and catalyst stability to benchmark catalytic systems. For hydrogen evolution reaction (HER), platinum (Pt) remains the gold standard with low overpotentials (20–30 mV) and high stability. Cost-effective alternatives like nickel (Ni) and molybdenum disulfide (MoS<sub>2</sub>) offer moderate efficiency in alkaline and neutral media. In the oxygen evolution reaction (OER), iridium and ruthenium oxides dominate acidic conditions, while NiFe-layered double hydroxides and cobalt oxides perform well in alkaline media with overpotentials of 250–350 mV. Electrocatalytic CO<sub>2</sub> reduction utilizes silver (Ag), gold (Au), and copper (Cu) to selectively yield CO, formate, and hydrocarbons. Single-atom catalysts (SACs) are emerging for their high activity and tunable sites. Thermocatalytic CO<sub>2</sub> hydrogenation over Cu/ZnO/Al<sub>2</sub>O<sub>3</sub> (CZA) yields methanol at moderate efficiency. Biomass upgrading through zeolites, metal-supported catalysts, and enzymes enables high biofuel yields, though catalyst deactivation remains a challenge. This review concludes that a synergistic approach combining theoretical modeling, advanced material synthesis, and machine learning screening is critical for scalable, sustainable catalysis. These insights offer a framework for designing next-generation catalysts for industrial deployment.

**Keywords:** renewable energy; catalysis; water splitting; CO<sub>2</sub> reduction; biomass conversion; electrocatalysis

## 1. Introduction

### 1.1. Background on Renewable Energy

Renewable energy refers to energy derived from naturally replenished sources such as sunlight, wind, water, geothermal heat, and biomass [1]. Unlike fossil fuels, which are finite and environmentally harmful, renewable energy is sustainable and produces little to no greenhouse gas emissions. As global concerns about climate change, energy security, and environmental degradation grow, renewable energy has become central to the transition toward a low-carbon, sustainable future. It also offers economic benefits such as job creation and energy independence. Recent studies highlight broader innovations across both catalysis and alternative fuels. For example, Jayabal et al. [2] reported advancements in nano-additives improving NO<sub>x</sub> smoke trade-offs in CRDI (Common Rail Direct Injection) diesel engines using leather waste biodiesel. Other biodiesel-related breakthroughs include optimization of coconut oil transesterification using Response Surface Methodology (RSM) [3], and the role of ammonia co-fueling in dual-fuel diesel engines [4]. These complementary innovations align with catalytic



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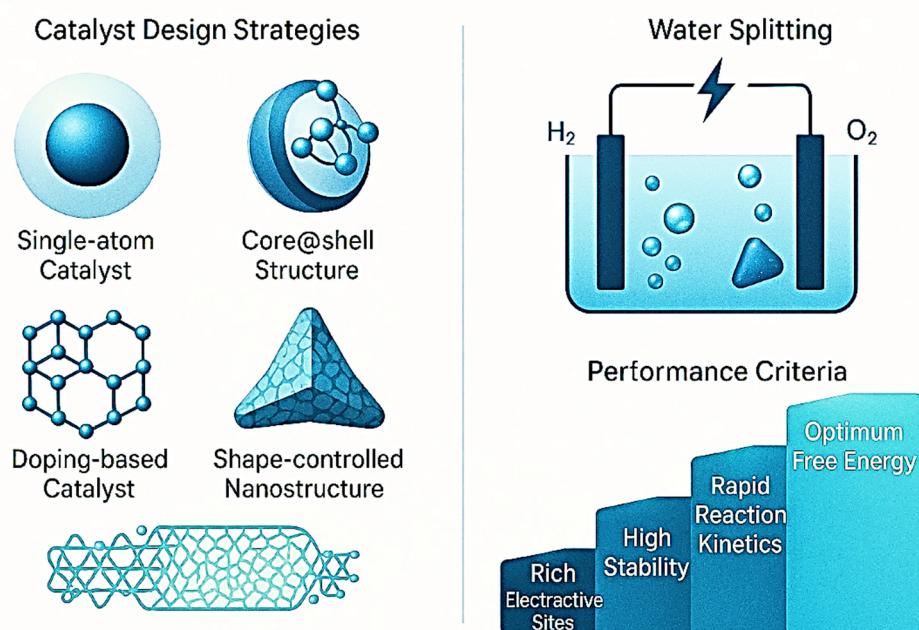
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improvements by addressing combustion efficiency, emissions reduction, and feedstock circularity. While this review centers on catalytic reactions, such synergistic systems represent the future of green energy integration.

Chemistry plays a vital role in the development and optimization of renewable energy systems. In particular, catalysis is central to converting renewable resources into clean fuels and chemicals, addressing climate and energy challenges [5]. Water splitting (solar or electrochemical), CO<sub>2</sub> reduction, biomass valorization, and related processes rely on catalysts to lower energy barriers and steer selectivity [6].

In the past five years, significant strides have been made in renewable energy technologies. For instance, the solar-to-hydrogen efficiency of InGaN-based photocatalysts surpassed 9%, showing promise for solar fuel generation [7–9]. In the area of CO<sub>2</sub> utilization, electrocatalytic pathways using single-atom and dual-site catalysts have demonstrated faradaic efficiencies >90% for CO production under mild conditions [10,11]. Biomass valorization is also benefiting from hybrid catalytic systems and enzyme engineering that enhance yields under milder conditions [12,13]. These trends emphasize the increasing integration of theoretical design and experimental validation to meet performance and sustainability goals.

Figure 1 integrates catalyst design strategies, electrochemical reaction mechanisms, and performance requirements, providing a comprehensive visual of how researchers optimize electrocatalysts for water splitting in hydrogen energy systems. Advances in theory (e.g., DFT, microkinetics, machine learning) and materials (nanostructures, metal–organic frameworks, single-atom sites) are driving the field. This review summarizes key catalytic routes (water, CO<sub>2</sub>, and biofuels), provides theoretical insights, presents novel catalyst designs, and addresses industrial considerations for renewable energy.



**Figure 1.** Strategies and Design Principles for Advanced Electrocatalysts in Water Splitting for Hydrogen Energy.

The figure highlights key strategies in the development of advanced electrocatalysts for water splitting, a critical process in hydrogen energy systems. It showcases some catalyst design approaches, such as single atom, core@shell, doping-based, and shape-controlled catalysts, that aim to enhance the number of active sites, optimize reaction kinetics, and improve structural and electronic properties. On the right, the water splitting process is illustrated, showing hydrogen evolution at the cathode and oxygen evolution at the anode. The staircase diagram emphasizes four essential performance criteria for catalysts: rich electroactive sites, optimum free energy, high conductivity, and structural stability, each crucial for efficient, durable, and scalable hydrogen production from water.

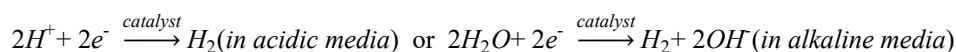
These strategies are already finding application in commercial alkaline and PEM electrolyzers for green hydrogen production. For example, NiFe-layered hydroxides have been adopted in industrial alkaline water electrolysis stacks [14], while Pt- and Ir-based catalysts power PEM systems used by companies like Siemens and Nel Hydrogen to produce high-purity hydrogen for fuel cell vehicles and industrial feedstocks [15,16].

## 1.2. Importance of Catalysis in Sustainable Energy Systems

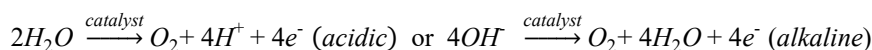
Catalysis is a cornerstone of modern chemistry and plays an indispensable role in sustainable energy systems. A catalyst is a substance that increases the rate of a chemical reaction without itself undergoing permanent chemical change. In renewable energy technologies, catalysis enables key transformations, such as splitting water to produce hydrogen [17], converting biomass into biofuels [18], and reducing carbon dioxide into usable fuels or chemicals [19], with greater efficiency and lower energy input.

In many sustainable energy processes, reactions that would otherwise be too slow, energy-intensive, or unselective can be made practical through catalysis. For example, in hydrogen production via water electrolysis, catalysts like platinum or nickel enhance the following half-reactions:

- At the cathode (hydrogen evolution reaction, HER):



- At the anode (oxygen evolution reaction, OER):



Similarly, in carbon dioxide reduction, catalysts are used to convert CO<sub>2</sub> into value-added products. A basic example is:

- CO<sub>2</sub> electroreduction to carbon monoxide:  $CO_2 + 2H^{+} + 2e^{-} \xrightarrow{\text{catalyst}} CO + H_2O$

Catalysis not only improves energy conversion efficiency but also contributes to environmental sustainability by reducing waste and enabling cleaner production methods. Green chemistry principles, such as atom economy and energy efficiency, are often realized through catalytic pathways [20]. Furthermore, advancements in heterogeneous, homogeneous, and enzymatic catalysis are paving the way for more robust and scalable renewable energy solutions. As the demand for clean energy continues to grow, the development of cost-effective, stable, and earth-abundant catalysts will be central to achieving global energy and climate goals. For example, the development of Ni–Mo alloy electrocatalysts has enabled HER in alkaline media with overpotentials as low as 50 mV, reducing energy input requirements compared to pure Ni-based systems [21]. Similarly, Cu/ZnO-based catalysts for thermocatalytic CO<sub>2</sub> hydrogenation now yield >60% methanol at 200–250 °C and moderate pressure, compared to earlier systems requiring >300 °C [22]. These advances demonstrate how catalytic innovation reduces the energy footprint of renewable processes.

## 2. Major Catalytic Processes in Renewable Energy

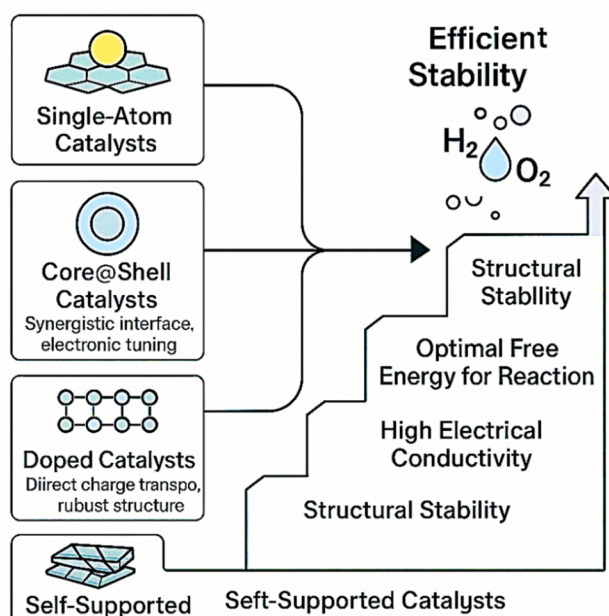
### 2.1. Photocatalytic and Electrocatalytic Water Splitting (H<sub>2</sub> Production)

Water splitting is a key chemical process for sustainable hydrogen production, especially when powered by renewable energy sources [23]. It involves breaking down water molecules (H<sub>2</sub>O) into hydrogen (H<sub>2</sub>) and oxygen (O<sub>2</sub>). Two prominent approaches, photocatalytic and electrocatalytic water splitting, rely heavily on catalysts to enhance reaction efficiency, reduce energy input, and enable large-scale application.

Photocatalysts and electrocatalysts enable H<sub>2</sub> generation from water using solar or electrical energy. Photocatalytic systems (e.g., semiconductor particles) directly use sunlight to produce H<sub>2</sub> and O<sub>2</sub> [24], while electrolysis (alkaline or PEM cells) uses an applied voltage. High-performance catalysts (Pt, Ir/Ru oxides) yield low overpotentials for the hydrogen evolution (HER) and oxygen evolution (OER) reactions. For example, state-of-the-art systems achieve ~10 mA/cm<sup>2</sup> at tens of mV overpotential (HER). Recent breakthroughs include an InGaN photocatalyst achieving a 9.2% solar-to-hydrogen efficiency with pure water under concentrated sunlight [24]. For example, Zhou et al. [25] reported a 9.2% solar-to-hydrogen efficiency using InGaN-based catalysts. Additionally, Patricia and Solomon [24] demonstrated enhanced H<sub>2</sub> evolution using lanthanide-based MOFs under visible light. On the electrocatalytic front, NiFe-LDH nanosheets synthesized via electrochemical exfoliation achieved 10 mA/cm<sup>2</sup> at overpotentials below 270 mV with over 100 h stability [6]. Table 1 lists representative catalysts for water splitting and their performance metrics while Figure 2 highlights key strategies in the development of advanced electrocatalysts for water splitting, a critical process in hydrogen energy systems. It showcases some catalyst design approaches, such as single atom, core@shell, doping-based, and shape-controlled catalysts, that aim to enhance the number of active sites, optimize reaction kinetics, and improve structural and electronic properties. On the right, the water splitting process is illustrated, showing hydrogen evolution at the cathode and oxygen

evolution at the anode. The staircase diagram emphasizes four essential performance criteria for catalysts: rich electroactive sites, optimum free energy, high conductivity, and structural stability, each crucial for efficient, durable, and scalable hydrogen production from water [26,27]. The staircase graphic highlights key performance criteria such as abundant electroactive sites, optimal free energy, high conductivity, and structural stability, all essential for efficient hydrogen and oxygen evolution reactions. Each design class is exemplified by catalysts like Fe–N–C (single-atom), Pt@Ni (core–shell), Mo-doped CoP (doped), and CoFe LDHs (self-supported). These structures show varied HER/OER activity, with core@shell Pt@Ni reaching TOFs of  $\sim 10 \text{ s}^{-1}$  and Fe–N–C achieving >90% Faradaic efficiency in  $\text{CO}_2$  electroreduction.

## Structural Design Strategies for Efficient Water Splitting Catalysts



**Figure 2.** Design Strategies and Performance Metrics for Electrocatalysts in Water Splitting.

**Table 1.** Representative Catalysts for Water Splitting and Their Performance Metrics.

Catalyst	Type	Reaction	Electrolyte Medium	Over Potential (mV)	Tafel Slope (mV/dec)	Stability
Platinum (Pt)	Noble Metal	HER	Acidic/Alkaline	20–30	30	Excellent [27]
Nickel (Ni)	Transition Metal	HER	Alkaline	120–150	70–90	High [28]
MoS <sub>2</sub> (Molybdenum disulfide)	2D Material	HER	Acidic/Neutral	150–200	60–70	Low [29]
IrO <sub>2</sub> (Iridium oxide)	Noble Metal Oxide	OER	Acidic	300	60–80	Excellent [30]
RuO <sub>2</sub> (Ruthenium oxide)	Noble Metal Oxide	OER	Acidic	280	70	Good (less than IrO <sub>2</sub> ) [31]
NiFe-LDH	Transition Metal Hydroxide	OER	Alkaline	250–300	40–50	Excellent (long-term) [32]
g-C <sub>3</sub> N <sub>4</sub>	Metal-free	Overall (Photocatalytic)	Neutral	–	–	Moderate (photo-stable) [33]
Co <sub>3</sub> O <sub>4</sub> (Cobalt oxide)	Transition Metal Oxide	OER	Alkaline	300–350	70–90	Good [34]
Cu/ZnO/Al <sub>2</sub> O <sub>3</sub>	Oxide Composite	CO <sub>2</sub> Hydrogenation (Side Application)	–	–	–	Industrial-grade [35]

**Notes:** HER: Hydrogen Evolution Reaction; OER: Oxygen Evolution Reaction; Overpotential: Extra voltage required beyond the thermodynamic potential to drive the reaction. Lower values indicate higher catalytic efficiency; Tafel slope: Indicates reaction kinetics; lower values are better; Stability refers to catalyst durability over extended use.

Table 1 summarizes representative catalysts with metrics from recent studies. Notably, Pt remains unmatched for HER but faces scalability issues. Ni-based and MoS<sub>2</sub> alternatives now show competitive overpotentials ( $\sim 100$ – $150 \text{ mV}$ ), marking a significant improvement over early-generation HER catalysts that required  $>200 \text{ mV}$ .

## 2.2. CO<sub>2</sub> Reduction and Utilization

Converting CO<sub>2</sub> into fuels/chemicals can recycle carbon and mitigate emissions. Electrocatalytic CO<sub>2</sub> reduction (CO<sub>2</sub>RR) on metal electrodes produces CO, formate, methanol, or hydrocarbons. Au, Ag, and single-atom catalysts on N-doped carbon give high CO selectivity (Faradaic efficiency >90%) [36], whereas Cu-based catalysts yield C<sub>2+</sub> products (ethylene, ethanol) with moderate efficiency. Photocatalytic CO<sub>2</sub> reduction uses light-absorbing catalysts (e.g., doped TiO<sub>2</sub>, metal complexes) to drive CO<sub>2</sub> conversion [37]. Thermal CO<sub>2</sub> hydrogenation uses H<sub>2</sub> (from renewables) to make methanol or methane over heterogeneous catalysts (e.g., Cu/ZnO/Al<sub>2</sub>O<sub>3</sub>, Ni/ZrO<sub>2</sub>). Recent insights from combined experimental and DFT studies show that CO<sub>2</sub> hydrogenation to methanol proceeds via formate intermediates on Cu/ZnO surfaces [37], guiding catalyst design. Achieving high selectivity and stability (avoiding side reactions) is a major research focus.

## 2.3. Catalytic Conversion of Biomass

Catalysts upgrade biomass and organic waste into fuels/chemicals with low carbon footprints [38]. Typical processes include catalytic fast pyrolysis (char/gases from biomass converted over zeolites or metal catalysts into hydrocarbons), gasification followed by Fischer–Tropsch synthesis (Fe or Co catalysts for syngas to fuels), and biochemical conversion (enzymes or solid acid catalysts for sugars to ethanol/biodiesel). For example, zeolite catalysts (e.g., HZSM-5) deoxygenate pyrolysis vapors into drop-in fuels, while lipase or acid catalysts transesterify fats to biodiesel. Catalyst deactivation (coking, poisoning by minerals) and feedstock heterogeneity are key challenges. By enabling efficient biomass conversion, catalysis supports a closed carbon cycle and renewable chemical production.

Catalyst regeneration is essential to maintaining economic viability in biomass conversion. Zeolite deactivation by coking is often reversible via thermal regeneration, though repeated cycles reduce structural integrity. Metal-supported catalysts may suffer sintering or poisoning by biomass-derived impurities (e.g., S, Cl). Lifecycle analyses suggest that robust regeneration protocols and the use of low-toxicity catalysts significantly improve the sustainability profile of biomass upgrading technologies [39,40]. Compared to recent CRDI (Common Rail Direct Injection) engine studies using biodiesel blends [e.g., lychee seed, sapota seed, or leather waste biodiesel], which focus on combustion dynamics and emissions control, this review emphasizes the upstream catalytic processes enabling biodiesel production from such feedstocks. While both domains contribute to sustainable energy, our study complements fuel performance work by guiding the selection and design of efficient, durable catalysts for biomass conversion. Representative catalysts for various renewable-energy processes are summarized in Table 2.

**Table 2.** Representative catalysts for renewable-energy processes and performance. Metrics such as overpotential ( $\eta$ ) at a benchmark current density or product selectivity are indicative; values are illustrative from recent studies [6,24].

Process	Catalyst Example(s)	Key Performance Metrics	Remarks
<b>Water splitting (HER)</b>	Pt/C (benchmark); NiMo alloy; MoS <sub>2</sub> ; CoP	$\eta$ (10 mA/cm <sup>2</sup> ) 30–100 mV; TOF high	Pt offers the highest activity, but Ni/Co-based catalysts reduce cost. Electrolyte stability is critical.
<b>Water splitting (OER)</b>	RuO <sub>2</sub> /IrO <sub>2</sub> (acid); NiFe or CoOOH (alkaline)	$\eta$ (10 mA/cm <sup>2</sup> ) 200–300 mV	Ru/Ir are most active in acid; NiFe hydroxides excel in alkaline. Materials durability (corrosion, dissolution) is key.
<b>CO<sub>2</sub> → CO (electro)</b>	Ag, Au nanoparticles; Fe/N/C single atoms	FE (CO) > 90% at −0.7 V vs. RHE	Ag/Au yield CO with low overpotential; SACs on carbon are emerging.
<b>CO<sub>2</sub> → HCOOH/HCHO (electro)</b>	Sn, Bi, In catalysts; M-N-C SACs	FE (90%) for formate at −0.9 V	Formate/formaldehyde favored on post-transition metals; performance limited by carbonate formation.
<b>CO<sub>2</sub> → hydrocarbons (electro)</b>	Cu single-crystal/oxide; Cu alloys	C <sub>2</sub> H <sub>4</sub> FE ~40–60% at −1.0 V	Ethylene, ethanol form with Cu; precise facet and oxidation state control is crucial.
<b>CO<sub>2</sub> → methanol (thermo)PEM</b>	Cu/ZnO/Al <sub>2</sub> O <sub>3</sub> (CZA catalyst); In <sub>2</sub> O <sub>3</sub>	CO <sub>2</sub> conv. 20–30%; CH <sub>3</sub> OH yield 60% (energy basis)	Methanol synthesis at 200–300 °C, high pressure; water byproduct management and catalyst stability are issues.
<b>Biomass → biofuels</b>	Zeolites (H-ZSM-5), Ni/C, Ru/Al <sub>2</sub> O <sub>3</sub> ; enzymes	Bio-oil yield; sugar conversion 80–90%	Acidic catalysts crack and deoxygenate bio-oil; enzymes (e.g., cellulases) hydrolyze cellulose to glucose (fermented to ethanol). Catalyst life (coking, fouling) is limiting.

Table 2 compiles catalyst systems across renewable processes. Compared to earlier systems, recent innovations like Fe/N/C single-atom catalysts now reach >90% CO selectivity at lower overpotentials. Similarly,

updated zeolites and enzyme-based systems for biomass conversion show 80–90% sugar conversion rates, an improvement from <60% a decade ago [38,39].

To contextualize the metrics in Table 2, recent studies report benchmark values for catalyst systems across key reactions. For example, Ag nanoparticles used in CO<sub>2</sub> electroreduction often achieve Faradaic efficiencies (FE) above 90% at −0.7 V vs RHE, with turnover frequencies (TOF) exceeding 5 s<sup>−1</sup> [36]. Cu-based catalysts yield C<sub>2</sub>H<sub>4</sub> with FE up to 60% at −1.0 V. For HER, platinum catalysts deliver current densities above 100 mA/cm<sup>2</sup> with low Tafel slopes (~30 mV/dec), while cost-effective NiMo alloys can achieve similar activity at ~50 mV overpotential [6,25]. These quantitative comparisons highlight the growing competitiveness of non-precious metal catalysts in replacing noble metal standards.

### 3. Theoretical and Computational Catalysis

Modern catalysis heavily leverages theory to understand and design catalysts. Density Functional Theory (DFT) is routinely used to compute reaction energetics, identify active sites, and predict rate-limiting steps. For example, DFT studies of single-atom catalysts reveal how the electronic structure of an isolated metal atom (e.g., M–N<sub>x</sub> on carbon) controls adsorbate binding and activity [36,39]. In CO<sub>2</sub> hydrogenation, DFT shows that formate (HCOO\*) is favored over carboxyl (COOH\*) pathways on Cu/ZnO, explaining why formate-mediated mechanisms dominate [36,37]. Such mechanistic insights guide the synthesis of catalysts with tailored active sites (e.g., engineering oxide interfaces, doping to stabilize key intermediates).

Advances in computational methods (microkinetic modeling, ab initio molecular dynamics) enable the prediction of catalytic cycles and turnover frequencies. High-throughput screening, such as computing thousands of candidate materials, identifies promising catalyst compositions (e.g., alloy or 2D material libraries) before synthesis. Data-driven approaches, such as ML-assisted catalyst discovery, are increasingly adopted to reduce the trial-and-error bottleneck. For instance, Cao et al. [41] used regression models trained on DFT data to predict adsorption energies with >90% accuracy. Active learning techniques now enable autonomous exploration of multi-dimensional catalyst spaces, identifying promising combinations before synthesis. These models also predict stability, selectivity, and performance under varying conditions, accelerating the design of catalysts for CO<sub>2</sub>RR, HER, and biomass upgrading [42].

Machine learning is increasingly integrated: by training on DFT and experimental data, ML models can rapidly predict catalyst properties (adsorption energies, selectivity trends) [40,43]. These tools allow rapid exploration of complex design spaces. As one perspective notes, computational and ML techniques “accelerate discovery of new catalytic materials” and enable “precise design and optimization” of catalysts for scalability [40].

Key theoretical achievements include:

- (i) Reaction mechanisms: Uncovering elementary steps for HER, OER, CO<sub>2</sub>RR, etc., using DFT and spectroscopy (e.g., in situ IR, XAS) [44].
- (ii) Active site identification: Correlating electronic descriptors (d-band centers, oxidation states) with activity, leading to rational design rules [43,45].
- (iii) Photocatalysis modeling: Calculating band structures and defect effects in semiconductors to optimize light absorption and charge separation [43].

Together, these theoretical insights inform catalyst design strategies: tailoring surface composition, creating heterostructures, defect engineering (oxygen vacancies, cation doping), and nano/morphology control to maximize active sites and minimize deactivation [6,45]. For instance, forming 2D or 3D nanostructures enhances charge transport and mass transfer in electrocatalysts [46], and synergistic co-catalysts (e.g., plasmonic metals on semiconductors) improve light use efficiency [24].

While theoretical models provide valuable mechanistic insights, their real-world reliability depends on accurate descriptors and validation. Recent studies show good agreement between DFT-predicted trends and experimental outcomes, especially for adsorption energies and catalytic cycles [41,44]. However, scaling relationships and environmental complexities (e.g., solvent effects, dynamic surface changes) still challenge simulations. Hence, hybrid approaches combining simulation with in situ spectroscopy are increasingly adopted to validate catalytic behavior under realistic conditions [47].

### 4. Advanced Catalytic Materials

The performance and efficiency of renewable energy systems, such as water splitting, hydrogen fuel cells, CO<sub>2</sub> reduction, and biofuel production, are strongly influenced by the nature and structure of the catalytic materials used [48]. Advanced catalytic materials are designed to address key challenges such as low activity, poor stability,



high cost, and limited scalability of conventional catalysts. These materials leverage nanostructuring, doping, compositional tuning, and support engineering to enhance their physicochemical properties.

Recent research has focused on the development of **noble metal alternatives, heteroatom-doped carbons, single-atom catalysts, metal–organic frameworks (MOFs), and 2D materials** (e.g., MXenes, graphitic carbon nitride) due to their high surface areas, tunable active sites, and efficient charge transport properties [49]. For example, **NiFe-layered double hydroxides (LDHs)** show high OER activity in alkaline electrolytes, while **MoS<sub>2</sub>-based catalysts** exhibit promising HER activity in acidic media. The integration of theory (e.g., density functional theory, DFT) and experiment plays a vital role in screening and optimizing these materials for specific renewable applications. Advancing the design of catalytic materials with superior selectivity, stability, and scalability is essential for the practical implementation of green energy technologies [48]. Some innovative materials used to expand catalytic performance for renewables:

- (a) *Nanostructured Catalysts*: Nanoscale particles, wires, sheets, and porous scaffolds offer high surface area and tunable active facets. Examples include core–shell PtNi nanoparticles for fuel cells, ultrathin MoS<sub>2</sub> nanosheets for HER, or perovskite oxides (ABO<sub>3</sub>) for oxygen evolution. Nanostructuring often introduces strain or defects that enhance activity. e.g., 2D materials (MXenes, graphene derivatives) are being explored as conductive supports with anchored active sites [10,29,47].
- (b) *Single-Atom Catalysts (SACs)*: SACs disperse metals as isolated atoms on supports (often N-doped carbon or metal oxides). This maximizes atom efficiency and creates uniform active sites. SACs often show unique reactivity: their low coordination environments can break scaling relations and improve selectivity [33,47]. For instance, Fe–N<sub>4</sub> sites on carbon are highly active for CO<sub>2</sub> to CO, and Ni–N–C SACs catalyze electrochemical CO<sub>2</sub> reduction with high CO selectivity. SACs also reduce the need for precious metals; isolated Pd or Rh atoms have achieved low overpotential HER [6,49]. However, stabilizing single atoms (preventing sintering) and integrating them into electrodes remain active research areas. However, SACs face challenges under operational conditions. High-temperature or high-current operation can cause single metal atoms to migrate or sinter into clusters, reducing activity. Support material degradation or surface fouling also leads to deactivation. Stabilization strategies include stronger metal–support interactions (e.g., N-doped graphene), encapsulation in porous frameworks, or embedding within stable oxide matrices. Recent studies also apply real-time techniques (in situ XAS, STEM) to monitor SAC stability during use [50–52].
- (c) *Metal–Organic Frameworks (MOFs) and Porous Polymers*: MOFs offer ultra-high porosity and tunable coordination environments. Their metal nodes and organic linkers can act as photocatalysts or precursors for derived catalysts. Lanthanide-based MOFs, for example, have shown exceptional photocatalytic H<sub>2</sub> evolution due to strong light absorption and charge separation [24,53]. MOFs can host co-catalysts or light absorbers, enabling combined functions (e.g., CO<sub>2</sub> capture + catalysis). Covalent organic frameworks (COFs) and porous organic polymers similarly provide designable platforms for solar-driven reactions. The reusability and low-temperature synthesis of MOFs align with sustainable goals, though issues of cost and stability (especially of rare-earth-based MOFs) must be addressed [24].
- (d) *Other Emerging Materials*: High-entropy alloys (HEAs) and multimetal oxides offer vast composition spaces to optimize multi-functional activity (e.g., combining OER/HER in one material). Non-oxide semiconductors (sulfides, nitrides, phosphides) and doped carbon materials (N- or B-doped graphene) are also widely explored as low-cost catalysts [54]. Bio-inspired catalysts, such as synthetic mimics of hydrogenases or nitrogenases, are of interest for solar fuel production.

## 5. Industrial Applications of Catalysis in Renewable Energy and Scale-Up Challenges

Catalytic technologies are transitioning from lab to pilot scales in many areas of renewable energy, but significant challenges remain.

### 5.1. Electrolyzers for H<sub>2</sub>

Commercial electrolyzers (alkaline, Proton Exchange Membrane (PEM) (Figure 3), AEM) use catalysts to split water. State-of-the-art PEM units achieve ~82% energy efficiency and lifetimes ~50,000 h [51], but cost and catalyst scarcity (Pt, Ir) are barriers. Alkaline water electrolyzers (AWE) operate at 0.2–0.8 A/cm<sup>2</sup> with 50–78% efficiency, and are more tolerant of non-precious catalysts (Ni–Fe). However, stack cost (half of system cost) is dominated by cell materials, and improving catalyst stability in electrolytes is critical. Industrial systems demand catalysts that combine activity with durability and low cost. Development of NiMo, NiFe, Co-based electrodes is aimed at replacing expensive PGMs [55].



**Figure 3.** Proton Exchange Membrane (PEM) Electrolyzer System for Green Hydrogen Production.

Figure 3 shows a modern PEM water electrolysis unit, which splits water ( $\text{H}_2\text{O}$ ) into hydrogen ( $\text{H}_2$ ) and oxygen ( $\text{O}_2$ ) using electricity, ideally from renewable sources such as wind or solar. The system includes two high-pressure gas storage tanks labeled for hydrogen, a central electrolysis control panel, and interconnected piping and valves for fluid management. Inside the electrolyzer stack (not visible), water is split at the anode, generating oxygen, while protons pass through the membrane and recombine with electrons at the cathode to form hydrogen gas. This setup exemplifies how advanced electrolyzer systems are integrated for clean, efficient hydrogen fuel generation, crucial to the hydrogen economy and decarbonization efforts.

### 5.2. $\text{CO}_2$ Conversion Plants

Thermocatalytic  $\text{CO}_2$  hydrogenation is practiced in pilot plants (e.g., large-scale methanol synthesis from captured  $\text{CO}_2$ ). Catalyst lifetime under industrial conditions (high pressure/temperature, impurities) is a concern. Electrochemical  $\text{CO}_2$  conversion is mostly at demonstration scale; key issues include achieving current densities ( $\sim 300 \text{ mA/cm}^2$ ) and product concentrations viable for chemical use. Catalyst deactivation by carbonate formation, membrane crossover, and the need for renewable electricity integration are under study. For instance, commercial PEM systems (e.g., from Nel Hydrogen and Siemens) now operate at  $\sim 82\%$  efficiency with stack lifetimes exceeding 50,000 h, based on  $\text{IrO}_2$  and Pt catalysts [55]. Research into NiMo and NiFe catalysts aims to substitute these expensive PGMs while maintaining performance [48].

Pilot-scale methanol synthesis plants (e.g., Carbon Recycling International) are utilizing  $\text{CO}_2$  hydrogenation over Cu-based catalysts with  $\sim 60\%$   $\text{CH}_3\text{OH}$  yield [37]. Other efforts include electrolyzers that convert  $\text{CO}_2$  to CO using Ag and Fe/N/C catalysts with high current densities and durability [36,37].

### 5.3. Biofuel Refineries

Ethanol from biomass (e.g., sugar, starch) is already produced worldwide, catalyzed by enzymes or fermentation microbes. Lignocellulosic ethanol (cellulose, hemicellulose) remains challenging; catalytic pretreatment and hydrolysis technologies are under active development [42,56]. Biodiesel production



(transesterification of oils) is well-established using basic catalysts. Advanced catalytic biorefineries (fast pyrolysis + upgrading, hydrothermal liquefaction) are in pilot stages. Major scale-up hurdles include feedstock variability (seasonal impurities), severe catalyst deactivation (coke, salts), and integration with downstream processing. Continuous reactor designs and robust catalysts (e.g., catalysts resistant to sulfur or chlorine) are needed for commercial viability.

Cellulose-to-ethanol conversion using  $\text{CuFeO}_2$  as a recyclable catalyst increased sugar yields by 30% in pretreated biomass [52]. Transesterification of oils using basic catalysts such as  $\text{CaO}$  and  $\text{NaOH}$  remains prevalent, with recent work optimizing these for tolerance to feed impurities [44,45].

#### 5.4. Sustainability and Lifecycle

Across applications, green metrics are crucial. Catalysis enables lower-temperature, lower-pressure processes that save energy and reduce emissions. Using Earth-abundant elements ( $\text{Ni}$ ,  $\text{Fe}$ ,  $\text{Cu}$ ,  $\text{Zn}$ ) instead of PGMs improves sustainability. Circular economy approaches, e.g., catalyst recycling, using waste  $\text{CO}_2$  or biomass, reduce environmental impact. Life-cycle analyses show that renewable catalytic pathways (solar fuels, biofuels) can achieve net carbon reductions, but overall gains depend on the electricity or heat source and material sourcing [57].

Life-cycle analyses reveal that using Earth-abundant elements and renewable inputs can reduce GHG emissions by over 50% compared to fossil counterparts [53,56]. Additionally, recycling spent catalysts and using  $\text{CO}_2$ /waste biomass aligns with circular economy principles [54].

### 6. Role of Catalysis in a Greener Energy Future

Catalysis accelerates the energy transition by bridging renewable inputs with chemical products [57]. It makes solar and wind energy storable (via hydrogen or fuels), recycles carbon, and converts waste to value. For example, photocatalytic water splitting directly stores solar energy in hydrogen bonds, and catalytic  $\text{CO}_2$  recycling helps close the carbon loop [58]. Enzymatic and heterogeneous catalysts allow biomass (a previously low-grade resource) to become chemicals and fuels with a much smaller carbon footprint [59]. Moreover, advances in catalyst efficiency and selectivity lead to less raw material and energy consumption per unit of product, aligning with green chemistry principles.

Ongoing research targets fully integrated systems: artificial photosynthesis devices that mimic leaves to convert sunlight,  $\text{CO}_2$ , and water into oxygen and hydrocarbons; tandem electrolyzer systems coupling water splitting and  $\text{CO}_2$  reduction; biomimetic catalysts inspired by natural enzymes (e.g., hydrogenases) for ambient  $\text{H}_2$  production. The ultimate vision is scalable, affordable catalytic technologies enabling dispatchable clean energy, reduced fossil dependence, and mitigation of pollution.

In summary, catalytic science is at the heart of renewable energy innovation. By elucidating mechanisms, designing novel catalysts, and overcoming scale-up barriers, researchers are unlocking new pathways to sustainable fuels and chemicals. The synergy of theoretical modeling and experimental development, coupled with industrial engagement, is accelerating progress toward a green energy economy.

### 7. Conclusions

Catalysis continues to be a driving force in the advancement of renewable energy technologies, providing the means to efficiently convert low-energy molecules into high-value fuels and chemicals. This review has highlighted the diverse catalytic systems employed in water splitting,  $\text{CO}_2$  reduction, and biomass conversion, emphasizing both the theoretical principles and practical performance metrics that govern their activity and stability. Noble metal catalysts such as  $\text{Pt}$ ,  $\text{IrO}_2$ , and  $\text{RuO}_2$  offer unmatched efficiency but face limitations in cost and scalability, prompting the development of transition metal, metal-free, and single-atom alternatives with promising results. Understanding the structure–activity relationships, reaction mechanisms, and long-term durability of these catalysts remains critical for translating laboratory breakthroughs into industrial applications. Emerging materials, particularly nanostructured and hybrid systems, offer opportunities to fine-tune catalytic properties for specific reaction environments. However, challenges such as catalyst deactivation, selectivity control, and material degradation must be addressed through interdisciplinary research. Overall, continued integration of theoretical modeling, advanced characterization techniques, and scalable synthesis methods will be essential to designing next-generation catalysts that meet the demands of a sustainable energy future. This study serves as a foundation for future innovations in catalytic science for renewable energy.

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## Data Availability Statement

Data will be available upon request.

## Conflicts of Interest

The author declares no conflict of interest.

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